



Dart Aerospace Ltd.
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D2562-001
Job Sheet 203850



Part No: D2562-001

Job Qty: 1 pcs

DAS
30
9-89

Part Name: Strut 19.68"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/19

Job Tracking No:

Created By: Linda Lacelle

Due Date: 11/29/19

Type: SOLD

Description:

Note: DWG REV D IPP F 02.04.15 Added dwg Rev.B1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Brake NC	1 pcs	11/29/19		0.25	0.27	Small Fab - Brake - 1		NOV 28 2019
							Small Fab - Brake - 2		
							Small Fab - Brake - 3		
110	Small Fab - 2 - B4B	1 pcs	11/29/19		0.00	0.24	Small Fab - 1 - B4B		NOV 28 2019
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
120	QC 5	1 pcs	11/29/19		0.00	0.00	QC 5 - 10		NOV 28 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		NOV 28 2019
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		NOV 28 2019
							QC 5 - 81		



Container No: S235603



Part: D2562-001

Job No: 203850

Serial No/Batch: S235603

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 11/28/19

130 Powdercoat - 2 White GI(S)- B4B	1 pcs	11/29/19	0.00 0.04	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	BL 14-11-27.
				Powdercoat - 4 - B4B	
140 QC 3	1 pcs	11/29/19	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	NOV 29 2019 DAS 40 8-89
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
150 Packaging 3-1 - Stock - B4B	1 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 57353
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	

					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS 21
160	QC 21 - SA	2	11/29/19	0.00 0.00	QC 21 - SA - 21	9-09
		pcs			QC 21 - SA - 70	
					QC 21 - SA - 53	

NOV 29 2019

Part Op 100 - Punch ends and deburr as per dwg)Punch to length as per Dwg D2562
 Descriptions: 110 - Small Fab)1- Bend end as per Dwg D2562 Angle "D"

120 - (QC5- Inspect part completeness to step on W/O)

130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME:

140 - QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location:_____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.035	304 Round Tube .500 X .035W	3.4134 ft (1.7067 ea)	100-Small Fab - Brake NC	5173356

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.500W.035	3	151	0

Part Specifications

Specifications could not be found.

Plex 11/28/19 10:15 AM dart.boucher.sylvie